### CENTER PANEL & FRONT PANEL ASSEMBLEY

1. Attach slider to center panels; tighten.
2. Connect the front and bottom panels; tighten.
3. Attach center panels to bottom base; tighten.

### BASE AND SIDE ASSEMBLY

1. Connect toe kick panel to bottom panel using bolts.
2. Insert and tighten #10 cam locks.
3. Attach slider to the left panel with #6x12 phillips screws.
4. Connect base with right side panel using bolts.
5. Insert and tighten #10 cam locks.
6. Insert the bolts on bottom panel.
3. **LEDGE TOP ASSEMBLE**

   LEDGE TOP PANEL (x1)
   LEDGE TOP FRONT PANEL (x1)
   DIVIDED PANEL (x1)
   #10 CAM LOCK (x16)
   BOLT (x16)

1. Connect ledge top front panel and ledge top panel; tighten.
2. Insert #10 cam lock in divided panel.
3. Connect divided panel to ledge top panel; tighten.

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4. **TOP PANEL ASSEMBLE**

   TOP PANEL (x1)
   #10 CAM LOCK (x4)
   BOLT (x10)

1. Attach top panel using bolts.
2. Tighten #10 cam locks.
3. Connect Ledge top with top panel; tighten.
**LEFT SIDE PANEL ASSEMBLE**

- LEFT SIDE PANEL (x2)
- BOLT (x16)
- COUNTER SLIDER (x1)
- #6x12 PHILLIPS SCREWS (x2)

1. Attach slider to the left panel with #6x12 phillips screws.
2. Attach left side panel using bolts.
3. Tighten #10 cam locks.
4. Secure all the #10 cam locks & install cover caps.
5. Attach glides on the toe kick.

**DRAWER ASSEMBLE**

- DRAWER FRONT (x2)
- DRAWER RIGHT (x2)
- DRAWER LEFT (x2)
- DRAWER BOTTOM (x2)
- DRAWER BACK (x2)
- DRAWER SLIDERS (2 PAIR)
- DRAWER LOCK & KEY (x2)
- #10 CAM LOCKS (x4)
- BOLT (x4)
- DOWEL PINS (x12)
- #10 SCREW CAPS (x4)
- #6x12 PHILLIPS SCREWS (x24)
- #6x118 PHILLIPS SCREWS (x4)

1. Insert dowel pins into place.
2. Connect drawer left, drawer right, and drawer back pieces.
3. Slide in drawer bottom.
4. Attach drawer front to drawer using bolts; tighten #10 cam locks.
5. Screw the drawer slide & back using #6x118 phillips screws.
6. Install the drawer lock using #6x12 phillips screws.
7. Attach drawer sliders to drawer using #6x12 phillips screws.
8. Install #10 screw caps.
7. **INSTALL DRAWER & SHELVES**

- SHELF SUPPORT PINS (x16)
- SHELF PANEL (x2)
- CENTER SHELF PANEL (x2)
- CAP (x1)

1. Insert shelf support pins in place.
2. Slide drawer and shelf into place.
3. Insert cap into hole.

8. **STANDARD & DOOR FRAME ASSEMBLE**

- #6 x 58 PAN SCREW (x11)
- HW17-71 (x1)
- SS27CD (x3)

1. Attach HW17-71 on top; tighten by using 2 #6X58 pan screw.
2. Tighten SS27CD on front panel with 1 #6X58 pan screw.
3. Tighten the same SS27CD part on base with 2 #6X58 pan screw.
4. Repeat steps 1 & 2 to assemble the other 2 pcs of SS27CD.
1. Attach HW16-71 to bottom panel using #6x58 pan screws.
2. Repeat step 1 to connect left.
3. Put plastic glazing on TROX SCREW 3/4”.
4. Connect right side glass with bottom and front panel using AGCON 2 & AGCON 3 using 8 TROX SCREW 3/4” & #6x58 PAN SCREW.
11. BRACKET AND GLASS SHELF ASSEMBLE
BT12C (x6)
GLASS SHELF (x2)

1. Attach BT08C to SS27CD with proper height.
2. Place glass shelf sit on brackets.

12. GLASS DOOR ASSEMBLE
GLASS DOOR (x2)
GLAZING CHANNEL (x6)
NE09034-4 (x2)
TOP GUIDE (x4)

1. Put 3 pcs of glazing channel on glass door.
2. Install NE09034-46 door protection with glass door.
3. Install lock with NE09034-36 by #6x12 phillips screw.
4. Put 2 pcs of top guide on the top of glass door.
5. Insert glass door into case.
6. Attach the DOOR PULL on glass door.
7. Repeat 1~6 to install other glass door.